

**IN THE UNITED STATES PATENT AND TRADEMARK OFFICE**

In re Application of:

Venkataraman SUNDARAM

Art Unit: 1625

Application No.: 10/595,794

Examiner: N. S. Chandrakumar

Filed: January 30, 2007

For: PREPARATION OF ESCITALOPRAM

Commissioner for Patents  
P.O. Box 1450  
Alexandria, Virginia 22313-1450

Sir:

**AMENDMENT AND RESPONSE**

This is submitted in response to the Office Action that was mailed on January 13, 2009 for the subject application. Applicants request entry of the following amendments and consideration of the appended remarks.

After entry, the claims pending for examination will be those of the listing that begins on page 2.